



MISSOURI STATE UNIVERSITY

# BEAR BREAKS

2017 - 2018 IMMERSION TRIPS

98

PARTICIPANTS

2152

SERVICE HOURS

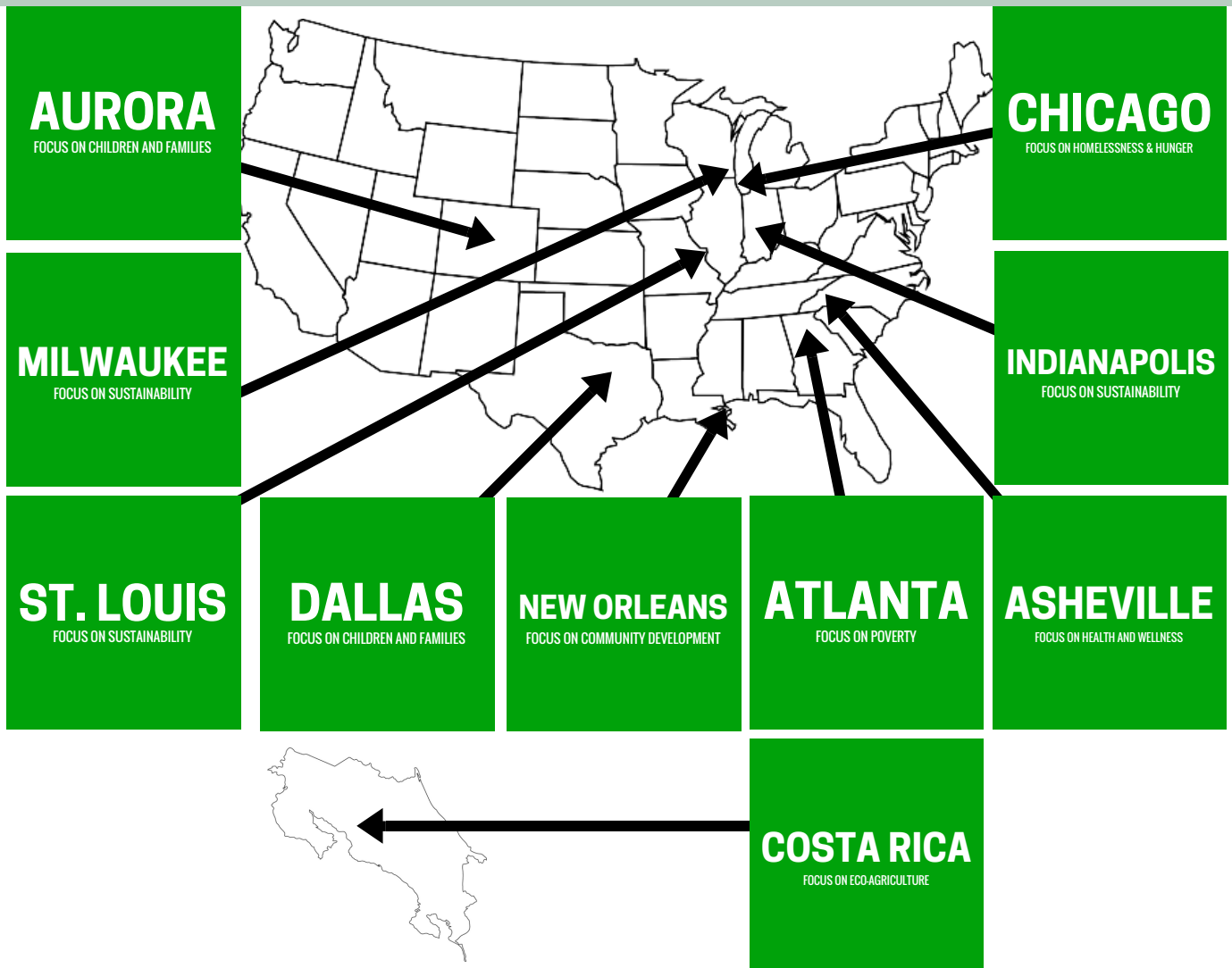
23

PARTNER AGENCIES

13500

MILES TRAVELED

## EDUCATE. ENGAGE. EMPOWER.



[missouristate.edu/volunteer](http://missouristate.edu/volunteer)



[blogs.missouristate.edu/immersion](http://blogs.missouristate.edu/immersion)